

POWERFLEX®

PART NUMBER

PFR25-910

DESCRIPTION

REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- | | |
|-------------------------|-----------------------------|
| 2 x Polyurethane Bushes | 1 x PTFE/Silicone Grease |
| 2 x Mild Steel Washers | 2 x Stainless Steel Sleeves |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original rubber bushes from the rear beam.
2. Clean any dirt and corrosion from the beam, and file off any sharp edges to prevent damaging the new bush.
3. Insert the polyurethane bush into the vacant hole until flush with the beam. This should be from the inside of the beam as shown in Figure 1.

Note: Before inserting the polyurethane bush, attach the washer to the bush so that it will sit in between the beam and the top hat of the bush. See Figure 1.

4. Apply some of the supplied grease to the bore of the polyurethane bush and insert the stainless-steel sleeve.
5. Refit the beam to the vehicle and tighten all fasteners to the manufacturer's recommended torque settings.

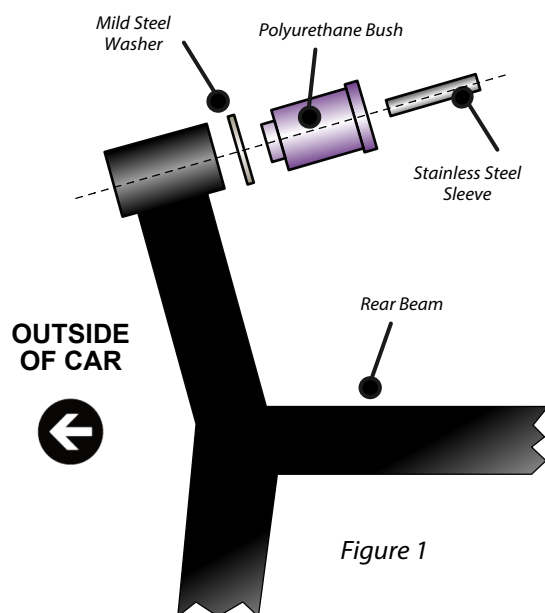


Figure 1



Figure 2 - Fitted