

POWERFLEX®

PART NUMBER

PFF76-925

DESCRIPTION

UPPER ENGINE MOUNT BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane Bush Insert 1 x Cable Tie

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support the engine from below with a jack or axle stand.
2. Remove the engine mount from the car.
3. Lubricate the conical rubber section of the bush with grease or dish soap.
4. Open up the ring-shaped polyurethane part, and from the outside (not the engine side) of the mount, feed the bush around the conical rubber section of the mount, with the flat topside of insert facing upwards. It may help to 'hook' one end of the polyurethane part on the outside of the bracket whilst you push the other end around the mount (Figures 1 & 2).
5. Fully seat the polyurethane ring into place, with the split lining up underneath the engine supporting post (Figures 3 & 4).
6. Feed the cable tie around the larger groove of the polyurethane part, so that the head is on the outside (not engine side) of the mount (Figure 5).
7. Pull the cable tie tight to ensure the ring is closed up on the inside of the mount (Figure 6), and cut off the cable tie's tail.
8. Refit the mount to the car, and tighten hardware to manufacturers recommended torque settings.



Figure 1: 'Hook' one end of the ring over the outside of the bracket to assist fitting



Figure 2: Push the other end through the mount



Figure 3: Seat the ring into place



Figure 4: Line the split line up underneath the post



Figure 5: Feed cable tie around Ring with head on outside



Figure 6: Tighten cable tie to close the gap